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SECTION 08 90 00 - LOUVERS AND VENTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. The Contractor's attention is specifically directed, but not limited, to the following documents for additional requirements:
 - 1. *Uniform General Conditions for Construction Contracts, State of Texas, 2010 (UGC).*
 - 2. *The University of Houston's Supplemental General Conditions and Special Conditions for Construction.*

1.2 SUMMARY

- A. Section Includes:
 - 1. Fixed, extruded-aluminum louvers.
 - 2. Wall vents (brick vents).
- B. Related Sections:
 - 1. Section 08 11 13 "Hollow Metal Doors and Frames" for louvers in hollow-metal doors.
 - 2. Section 08 14 16 "Flush Wood Doors" for louvers in flush wood doors.

1.3 DEFINITIONS

- A. Louver Terminology: Definitions of terms for metal louvers contained in AMCA 501 apply to this Section unless otherwise defined in this Section or in referenced standards.
- B. Horizontal Louver: Louver with horizontal blades; i.e., the axes of the blades are horizontal.
- C. Drainable-Blade Louver: Louver with blades having gutters that collect water and drain it to channels in jambs and mullions, which carry it to bottom of unit and away from opening.
- D. Storm-Resistant Louver: Louver that provides specified wind-driven rain performance, as determined by testing according to AMCA 500-L.

1.4 PERFORMANCE REQUIREMENTS

Retain first paragraph below if Contractor is required to assume responsibility for design. Most louver manufacturers will not have an engineer on staff who is legally authorized to practice in the jurisdiction where Project is located. For this reason, it is advisable to delete below unless large louvers are used. If specifying large or structurally complex louvers and relying on manufacturer for information about their structural performance, below can be retained and louver manufacturer or Contractor can engage a local engineer to prepare the required calculations.

- A. Structural Performance: Louvers shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated without permanent deformation of louver components, noise or metal fatigue caused by louver blade rattle or flutter, or permanent damage to fasteners and anchors. Wind pressures shall be considered to act normal to the face of the building.
 - 1. Wind Loads: Determine loads based on pressures as indicated on Drawings.
 - 2. Temperature Change (Range): 120 deg F, ambient; 180 deg F , material surfaces.
- B. Louver Performance Ratings: Provide louvers complying with requirements specified, as demonstrated by testing manufacturer's stock units identical to those provided, except for length and width according to AMCA 500-L.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
 - 1. For louvers specified to bear AMCA seal, include printed catalog pages showing specified models with appropriate AMCA Certified Ratings Seals.
- B. Shop Drawings: For louvers and accessories. Include plans, elevations, sections, details, and attachments to other work. Show frame profiles and blade profiles, angles, and spacing.
 - 1. Show weep paths, gaskets, flashing, sealant, and other means of preventing water intrusion.
 - 2. Show mullion profiles and locations.
- C. Samples for Verification: For each type of metal finish required.

1.6 QUALITY ASSURANCE

- A. Source Limitations: Obtain louvers and vents from single source from a single manufacturer where indicated to be of same type, design, or factory-applied color finish.
 - 1. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum."
 - 2. AWS D1.3, "Structural Welding Code - Sheet Steel."
 - 3. AWS D1.6, "Structural Welding Code - Stainless Steel."

- B. SMACNA Standard: Comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" for fabrication, construction details, and installation procedures.

1.7 PROJECT CONDITIONS

- A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum Extrusions: ASTM B 221, Alloy 6063-T5, T-52, or T6.
- B. Aluminum Sheet: ASTM B 209, Alloy 3003 or 5005 with temper as required for forming, or as otherwise recommended by metal producer for required finish.
- C. Aluminum Castings: ASTM B 26/B 26M, Alloy 319.
- D. Fasteners: Use types and sizes to suit unit installation conditions.
 - 1. Use hex-head or Phillips pan-head screws for exposed fasteners unless otherwise indicated.
 - 2. For fastening aluminum, use aluminum or 300 series stainless-steel fasteners.
 - 3. For color-finished louvers, use fasteners with heads that match color of louvers.
- E. Postinstalled Fasteners for Concrete and Masonry: Torque-controlled expansion anchors, made from stainless-steel components, with capability to sustain, without failure, a load equal to 4 times the loads imposed, for concrete, or 6 times the load imposed, for masonry, as determined by testing per ASTM E 488, conducted by a qualified independent testing agency.
- F. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.

2.2 FABRICATION, GENERAL

- A. Assemble louvers in factory to minimize field splicing and assembly. Disassemble units as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation.
- B. Vertical Assemblies: Where height of louver units exceeds fabrication and handling limitations, fabricate units to permit field-bolted assembly with close-fitting joints in jambs and mullions, reinforced with splice plates.
 - 1. Continuous Vertical Assemblies: Fabricate units without interrupting blade-spacing pattern unless horizontal mullions are indicated .

- C. Maintain equal louver blade spacing to produce uniform appearance.
- D. Fabricate frames, including integral sills, to fit in openings of sizes indicated, with allowances made for fabrication and installation tolerances, adjoining material tolerances, and perimeter sealant joints.
 - 1. Frame Type: Channel unless otherwise indicated.
- E. Include supports, anchorages, and accessories required for complete assembly.

Coordinate first paragraph below with Drawings and product descriptions.

- F. Provide vertical mullions of type and at spacings indicated, but not more than recommended by manufacturer, or 72 inches o.c., whichever is less.
 - 1. Fully Recessed Mullions: Where indicated, provide mullions fully recessed behind louver blades. Where length of louver exceeds fabrication and handling limitations, fabricate with close-fitting blade splices designed to permit expansion and contraction.

Retain subparagraph above or first subparagraph below if any louvers require a continuous appearance. Note that fully recessed mullions are not available for drainable-blade louvers and that only a few manufacturers offer drainable-blade louvers with semirecessed mullions.

- 2. Semirecessed Mullions: Where indicated, provide mullions partly recessed behind louver blades so louver blades appear continuous. Where length of louver exceeds fabrication and handling limitations, fabricate with interlocking split mullions and close-fitting blade splices designed to permit expansion and contraction.
- 3. Exposed Mullions: Where indicated, provide units with exposed mullions of same width and depth as louver frame. Where length of louver exceeds fabrication and handling limitations, provide interlocking split mullions designed to permit expansion and contraction.

Subsills and extended sills should be shown on Drawings.

- G. Provide [subsills made of same material as louvers] [or] [extended sills] for recessed louvers.
- H. Join frame members to each other and to fixed louver blades with fillet welds, threaded fasteners, or both, as standard with louver manufacturer unless otherwise indicated or size of louver assembly makes bolted connections between frame members necessary.

2.3 FIXED, EXTRUDED-ALUMINUM LOUVERS

- A. Horizontal Storm-Resistant Louver <Insert drawing designation, e.g., LV-1>
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide model SCH601 by Airolite Company, LLC, www.airolite.com, or comparable product by one of the following:
 - a. Carnes Company, Inc., model FRWB, www.carnes.com.
 - b. Greenheck Fan Corporation, model EHH-601D, www.greenheck.com.

- c. Substitutions: See Section 01 25 00 - Substitution Procedures.
 2. Louver Depth: 6 inches.
 3. Frame and Blade Nominal Thickness: Not less than 0.060 inch for blades and 0.080 inch for frames.
 4. Louver Performance Ratings:
 - a. Free Area: Not less than 7.0 sq. ft. for 48-inch- wide by 48-inch- high louver.
 - b. Air Performance: Not more than 0.10-inch wg static pressure drop at 600-fpm free-area intake velocity.
 - c. Wind-Driven Rain Performance: Not less than 95 percent effectiveness when subjected to a rainfall rate of 8 inches per hour and a wind speed of 50 mph at a core-area intake velocity of 500 fpm .
 5. AMCA Seal: Mark units with AMCA Certified Ratings Seal.
- B. Horizontal, Drainable-Blade Louver <Insert drawing designation, e.g., LV-1>:

See Editing Instruction No. 1 in the Evaluations for cautions about naming manufacturers. Retain one of first two subparagraphs and list of manufacturers below. See Section 016000 "Product Requirements."

1. Basis-of-Design Product: Subject to compliance with requirements, provide model K6846 by Airolite Ckcompany, LLC, www.airolite.com, or comparable product by one of the following:
 - a. Carnes Company, Inc., model FPNB, www.carnes.com.
 - b. Greenheck Fan Corporation, model EDD-601, www.greenheck.com.
 - c. Substitutions: See Seccion 01 25 00 - Substitution Procedures.
 2. Louver Depth: 6 inches .
 3. Frame and Blade Nominal Thickness: Not less than 0.080 inch .
 4. Louver Performance Ratings:
 - a. Free Area: Not less than 7.5 sq. ft. for 48-inch- wide by 48-inch- high louver.
 - b. Point of Beginning Water Penetration: Not less than 950 fpm .
 - c. Air Performance: Not more than 0.10-inch wg static pressure drop at 800-fpm free-area intake velocity.
 5. AMCA Seal: Mark units with AMCA Certified Ratings Seal.
- C. Horizontal, Nondrainable-Blade Louver <Insert drawing designation, e.g., LV-1>:
1. Basis-of-Design Product: Subject to compliance with requirements, provide model K6096, by Airolite Company, LLC, www.airolite.com, or comparable product by one of the following:
 - a. Carnes Company, Inc., model FLGC, www.carnes.com.
 - b. Greenheck Fan Corporation, model ESK-602, www.greenheck.com.
 - c. Substitutions: See Section 01 25 00 - Substitution Procedures.
 2. Louver Depth: 6 inches .
 3. Blade Profile: Plain blade without center baffle.
 4. Frame and Blade Nominal Thickness: Not less than 0.080 inch .

5. Louver Performance Ratings:

- a. Free Area: Not less than 8.0 sq. ft. for 48-inch- wide by 48-inch- high louver.
- b. Point of Beginning Water Penetration: Not less than 750 fpm .
- c. Air Performance: Not more than 0.10-inch wg static pressure drop at 700-fpm free-area intake velocity.

2.4 LOUVER SCREENS

A. General: Provide screen at each exterior louver .

1. Screen Location for Fixed Louvers: Interior face.
2. Screening Type: **Insect screening.**

B. Secure screen frames to louver frames with stainless-steel machine screws , spaced a maximum of 6 inches from each corner and at 12 inches o.c.

C. Louver Screen Frames: Fabricate with mitered corners to louver sizes indicated.

1. Metal: Same kind and form of metal as indicated for louver to which screens are attached. Reinforce extruded-aluminum screen frames at corners with clips.
2. Finish: Same finish as louver frames to which louver screens are attached .
3. Type: Non-rewirable, U-shaped frames.

2.5 WALL VENTS (BRICK VENTS)

A. Extruded-Aluminum Wall Vents:

1. Basis of Design Product: Subject to compliance with requirements, provide model BVE by Airolite Company, LLC, www.airolite.com, or comparable product by one of the following:
 - a. [Air Flow Company, Inc](http://www.airflowco.net), model EA-BVL, www.airflowco.net.
 - b. [Construction Specialties, Inc.](http://www.c-sgroup.com), Brick Vent, www.c-sgroup.com.
 - c. Substitutions: See Section 01 25 00 - Substitution Procedures.
2. Extruded-aluminum louvers and frames, not less than 0.125-inch nominal thickness, assembled by welding; with 18-by-14- mesh, aluminum insect screening on inside face; incorporating weep holes, continuous drip at sill, and integral waterstop on inside edge of sill; of load-bearing design and construction.
3. Dampers: Aluminum blades and frames mounted on inside of wall vents; operated from exterior with Allen wrench in socket-head cap screw. Fabricate operating mechanism from Type 304 stainless-steel components.
4. Finish: Mill finish .

2.6 FINISHES, GENERAL

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

2.7 ALUMINUM FINISHES

Many louvers are made from prefinished extrusions or coil-coated metal sheet and are touched up after assembly. Before retaining first paragraph below, verify availability and possibly cost with manufacturers selected.

- A. Finish louvers after assembly.
- B. Clear Anodic Finish: AAMA 611, AA-M12C22A31, Class II, 0.010 mm or thicker.
- C. Color Anodic Finish: AAMA 611, AA-M12C22A32/A34, Class II, 0.010 mm or thicker.

Options in subparagraph above are examples only and may vary in color range and availability among manufacturers. Retain one or delete all and retain one of two options in subparagraph below.

1. Color: As selected by Architect from full range of industry colors and color densities.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and openings, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Coordinate setting drawings, diagrams, templates, instructions, and directions for installation of anchorages that are to be embedded in concrete or masonry construction. Coordinate delivery of such items to Project site.

3.3 INSTALLATION

- A. Locate and place louvers and vents level, plumb, and at indicated alignment with adjacent work.
- B. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.

- C. Form closely fitted joints with exposed connections accurately located and secured.
- D. Provide perimeter reveals and openings of uniform width for sealants and joint fillers, as indicated.
- E. Repair finishes damaged by cutting, welding, soldering, and grinding. Restore finishes so no evidence remains of corrective work. Return items that cannot be refinished in the field to the factory, make required alterations, and refinish entire unit or provide new units.
- F. Protect unpainted galvanized and nonferrous-metal surfaces that will be in contact with concrete, masonry, or dissimilar metals from corrosion and galvanic action by applying a heavy coating of bituminous paint or by separating surfaces with waterproof gaskets or nonmetallic flashing.
- G. Install concealed gaskets, flashings, joint fillers, and insulation as louver installation progresses, where weathertight louver joints are required. Comply with Section 07 92 00 "Joint Sealants" for sealants applied during louver installation.

3.4 ADJUSTING AND CLEANING

- A. Test operation of adjustable louvers and adjust as needed to produce fully functioning units that comply with requirements.
- B. Clean exposed surfaces of louvers and vents that are not protected by temporary covering, to remove fingerprints and soil during construction period. Do not let soil accumulate during construction period.
- C. Before final inspection, clean exposed surfaces with water and a mild soap or detergent not harmful to finishes. Thoroughly rinse surfaces and dry.
- D. Restore louvers and vents damaged during installation and construction so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Architect, remove damaged units and replace with new units.
 - 1. Touch up minor abrasions in finishes with air-dried coating that matches color and gloss of, and is compatible with, factory-applied finish coating.

END OF SECTION 08 90 00